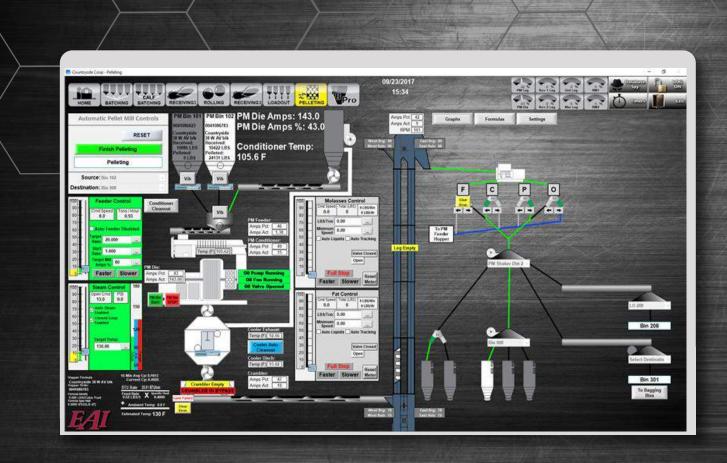# PELLETING CONTROLS

- Pelleting parameters for each ration are stored and maintained within the system and passed to the HMI control package.

- All batch, weight, and destination data is tracked and stored.

- Controls feeder speed, liquid controls (at the conditioner), steam controls, and pellet mill loads/amps. A graphical display will show % motor load, tons per hour, and temperature

- The operator has ability to set sequential pellet runs or select a source and destination from the HMI screen. Once started, the IPC will control both equipment ramp up and steady state condition operation, which can be set at either desired tons per hour or percentage of mill load.